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RBEL135M-2905-101-00

Job Sheet 202102



Part No: RBEL135M-2905-101-00

Job Qty: 1 pcs

Part Name: Hydraulic Pump Drive Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/29/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-12-16
120	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS DEC 18 2019 40
							QC 5 - 61		9-89
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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10/18/2019

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLC
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

DEC 16 2019
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TBD

Part Op 110 - 1-Assemble as per DWG.

Descriptions: 120 - QC5 (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____

140 - (QC21- Final Inspection - Work Order Release)

Job BOM					013468
Part / Item	Component Name	Quantity	Operation	Container	
5972K289	Bearing 48	2 Ea (2 ea)	110-Small Fab - 1	124953	
5N16DD1	Threaded Knob 34	2 Ea (2 ea)	110-Small Fab - 1	128742	
6117-33	Small Angle Grinder Motor 170	1 Ea (1 ea)	110-Small Fab - 1	126510	
90967A210	External Snap Ring Ø17mm 66	1 Ea (1 ea)	110-Small Fab - 1	118214	
91166A250	Flat Washer ØM6 67	13 Ea (13 ea)	110-Small Fab - 1	077697	
91166A270	Washer, M8 67	1 Ea (1 ea)	110-Small Fab - 1	703974	
91280A322	Flat Head Machine Screw 50	10 Ea (10 ea)	110-Small Fab - 1	126983	
91280A534	Hex Head Cap Screw 68	1 Ea (1 ea)	110-Small Fab - 1	124954	
91292A441	Socket Head Cap Screw 69	3 Ea (3 ea)	110-Small Fab - 1	124958	
91420A218	Flat Head Machine Screw	2 Ea (2 ea)	110-Small Fab - 1	124956	
91420A220	Flat Head Machine Screw } 67	2 Ea (2 ea)	110-Small Fab - 1	124846	
91420A430	Flat Head Machine Screw	2 Ea (2 ea)	110-Small Fab - 1	124848	
91585A010	Dowel Pin 69	2 Ea (2 ea)	110-Small Fab - 1	124957	
NAS1149F1063P	Washer (AN960-1016) 200	1 Ea (1 ea)	110-Small Fab - 1	067037-3	
RBEL135M-2905-101-01	Case	1 pcs (1 ea)	110-Small Fab - 1	143285	
RBEL135M-2905-101-03	Bottom Cover	1 pcs (1 ea)	110-Small Fab - 1	144570	
RBEL135M-2905-101-05	Top Cover	1 pcs (1 ea)	110-Small Fab - 1	144529	
RBEL135M-2905-101-07	Geared Pulley	1 pcs (1 ea)	110-Small Fab - 1	147705	
RBEL135M-2905-101-09	Drive Pulley	1 pcs (1 ea)	110-Small Fab - 1	142255	
RBEL135M-2905-101-11	Clamp Top	1 pcs (1 ea)	110-Small Fab - 1	142094	
RBEL135M-2905-101-13	Motor Clamp	1 pcs (1 ea)	110-Small Fab - 1	142123	
RBEL135M-2905-101-14	Collar	1 pcs (1 ea)	110-Small Fab - 1	142288	
RBEL135M-2905-101-15	Clamp	1 pcs (1 ea)	110-Small Fab - 1	234797	
RBEL135M-2905-101-17	Thumb Screw	1 pcs (1 ea)	110-Small Fab - 1	232709	
RBEL135M-2905-101-19	Slide Guide	2 pcs (2 ea)	110-Small Fab - 1	142104	
RBEL135M-2905-101-21	Slide	2 pcs (2 ea)	110-Small Fab - 1	142115	
RBEL135M-2905-101-23	Pin	1 pcs (1 ea)	110-Small Fab - 1	142629	
RBEL135M-2905-101-39	Poly-V Groove Belt	1 Ea (1 ea)	110-Small Fab - 1	233369	
RBEL135M-2905-101-45	Arrow Emblem	1 pcs (1 ea)	110-Small Fab - 1	146220	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5972K289	2	2	0
	5N16DD1	2	4	0
	6117-33	1	1	0
	90967A210	1	5	0
	91166A250	13	37	0
	91166A270	1	107	0
	91280A322	10	60	0
	91280A534	1	96	0
	91292A441	3	20	0
	91420A218	2	92	0
	91420A220	2	91	0
	91420A430	2	92	0
	91585A010	2	92	0
	NAS1149F1063P	1	127	0
	RBEL135M-2905-101-01	1	2	0
	RBEL135M-2905-101-03	1	2	0
	RBEL135M-2905-101-05	1	1	0
	RBEL135M-2905-101-07	1	1	0
	RBEL135M-2905-101-09	1	2	0
	RBEL135M-2905-101-11	1	1	0
	RBEL135M-2905-101-13	1	2	0
	RBEL135M-2905-101-14	1	2	0
	RBEL135M-2905-101-15	1	0	0
	RBEL135M-2905-101-17	1	0	0
	RBEL135M-2905-101-19	2	2	0
	RBEL135M-2905-101-21	2	2	0
	RBEL135M-2905-101-23	1	9	0
	RBEL135M-2905-101-39	1	2	0
	RBEL135M-2905-101-45	1	2	0

Part Specifications
Specifications could not be found.

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WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

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